



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

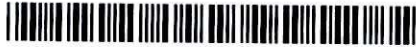
**D5320-043**  
**Job Sheet 178269**



Part No: D5320-043

Job Qty: 20 ea

Part Name: D-Ring Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.10.13 NEW ISSUE DD VERF:JLM IPP REV:B 16.03.28 AS PER DWG REV.B DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Lead Time | Sign-off    |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-----------|-------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier |           |           |             |
| 90    | Start up Operation | 20 Ea  | 6/29/18    | 6/29/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 | DAS       | 6         | 6/29/18     |
| 105   | Packaging          | 20 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.00    | Packaging1-5          | DAS       | 6         | JUL 09 2018 |
| 110   | Small Fab          | 20 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.82    | Small Fab-9           | 9-89      | 38        | SMI/DAS     |
| 120   | QC                 | 20 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.00    | QC5                   |           |           | 38          |
| 130   | Packaging          | 20 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.00    | Packaging3-2          | ST 154 98 | 53        | JUL 27 2018 |
| 140   | QC21-SA            | 20 Ea  | 6/29/18    | 6/29/18  | 0.00      | 0.00    | QC21                  | W 9-89    | 53        | JUL 30 2018 |

### Job BOM

| Part / Item         | Component Name   | Quantity     | Operation             | Container            |
|---------------------|------------------|--------------|-----------------------|----------------------|
| D5320-5             | Bracket          | 20 Ea (1 ea) | 90-Start up Operation | F16 2/20x3 SOT166    |
| D5320-7             | Spacer           | 20 Ea (1 ea) | 90-Start up Operation | S06604 F162332x18    |
| D5321-3             | Ring             | 20 Ea (1 ea) | 90-Start up Operation | F164024              |
| D5362-1             | Vinyl Cap, Black | 20 Ea (1 ea) | 90-Start up Operation | F148740              |
| D5405-1             | Bushing          | 20 Ea (1 ea) | 90-Start up Operation | F162124x13 S084 9740 |
| NAS6604D16          | Bolt             | 20 Ea (1 ea) | 90-Start up Operation | S067045              |
| NAS 1149 DD 4635 20 |                  |              |                       | S091558              |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D5320-5 make   | 20       | 2         | 0         |
|                       | D5320-7        | 20       | 20        | 0         |
|                       | D5321-3        | 20       | 97        | 0         |
|                       | D5362-1        | 20       | 81        | 0         |
|                       | D5405-1        | 20       | 13        | 0         |
|                       | NAS6604D16     | 20       | 47        | 0         |

### Part Specifications

Specifications could not be found.

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_



|                                                    |                                 |                                |                                    |                                               |                                    |                                    |                                        |                                    |                                     |                                    |                                    |                                    |                                    |                                            |                                              |                                   |                                      |                                  |
|----------------------------------------------------|---------------------------------|--------------------------------|------------------------------------|-----------------------------------------------|------------------------------------|------------------------------------|----------------------------------------|------------------------------------|-------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|--------------------------------------------|----------------------------------------------|-----------------------------------|--------------------------------------|----------------------------------|
| Work Order: _____<br>Part No. _____<br>NCP # _____ | DISPOSITION                     |                                | AGAINST DEPARTMENT/PROCESS         |                                               |                                    |                                    |                                        |                                    |                                     |                                    |                                    |                                    |                                    |                                            |                                              |                                   |                                      |                                  |
|                                                    | Rework <input type="checkbox"/> | Scrap <input type="checkbox"/> | Use-as-is <input type="checkbox"/> | Suspected Unapproved <input type="checkbox"/> | Skid-tube <input type="checkbox"/> | Machining <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Cross tube <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Finishing <input type="checkbox"/> | Composite <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Supplier <input type="checkbox"/> | Engineering <input type="checkbox"/> | Quality <input type="checkbox"/> |

|             |               |                      |                       |
|-------------|---------------|----------------------|-----------------------|
| Date: _____ | Step #: _____ | QTY Effective: _____ | MRB (QSI042) Approval |
|-------------|---------------|----------------------|-----------------------|

|                 |             |              |
|-----------------|-------------|--------------|
| Order Deviation | Disposition | Completed By |
|                 |             |              |

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**DART AEROSPACE**

Container No: S090096

Part: D5320-043

Job No: 178269

Serial No/Batch: S090096

Revision: \_\_\_\_\_

Inspector: \_\_\_\_\_

Exp Date: \_\_\_\_\_

Instructions: \_\_\_\_\_

Date: 07/09/10

|                  |  |                    |  |                       |  |                      |  |                                   |  |                     |  |                     |  |                       |  |                                 |  |                       |  |               |  |
|------------------|--|--------------------|--|-----------------------|--|----------------------|--|-----------------------------------|--|---------------------|--|---------------------|--|-----------------------|--|---------------------------------|--|-----------------------|--|---------------|--|
| Environment      |  | Design             |  | Doc/Data              |  | Equipment/Tooling    |  | Handling/Pre                      |  | Material            |  | Internal Transport  |  | Tribal Knowledge      |  | Substation                      |  | Past Expiry Date      |  | Misidentified |  |
| Supplier         |  | Training           |  | Use for Testing       |  | Poor Information     |  | Rushing                           |  | Product Improvement |  | Process Improvement |  | Manufacturing Process |  | Past Due                        |  | OTHER:                |  |               |  |
| sure/Forced      |  | ending             |  | Centre Not Concentric |  | Cracks               |  | Crimp/Kink/Ripple/Wave            |  | Cuffs               |  | Crushing            |  | Heat Treat            |  | Wave/Twist in Tube              |  | Marks/Chatter         |  |               |  |
| Temperature/Cure |  | Set-up             |  | BOM/Route             |  | Broken/Damage/Defect |  | Inspection Incomplete/Unqualified |  | Contamination       |  | Countersink         |  | Cut Too Short         |  | Instructions Incomplete/Unclear |  | Drill Holes           |  |               |  |
| Power Loss/Surge |  | Folio/Program      |  | Grain                 |  | Weld                 |  | Wrong Stock Pulled                |  | Out of Sequence     |  | Off-set             |  | Misabeled             |  | Fit/Function                    |  | Misaligned/off center |  |               |  |
| Positioned Wrong |  | Outside Dimensions |  | Over/Under tolerance  |  | Part Incorrect       |  | Part Lost/Missing                 |  | Part Moved          |  | Drawing             |  | Finish                |  | Misread                         |  | Turning Sequence      |  |               |  |



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## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No    | Part Name        | From Container | Current Location | Quantity |
|----------------|--------------|------------|------------------|----------------|------------------|----------|
| 003833         | F162120      | D5320-5    | Bracket          |                | ST153            | 3        |
| 003833         | S090093      | D5320-5    | Bracket          | S077666        | ST163            | 17       |
| 003833         | S006644      | D5320-7    | Spacer           |                | ST154            | 2        |
| 003833         | S080365      | D5320-7    | Spacer           | F162332        | ST154            | 18       |
| 003833         | S080364      | D5321-3    | Ring             | F164024        | ST154            | 20       |
| 003833         | S080366      | D5362-1    | Vinyl Cap, Black | F148740        | ST158            | 20       |
| 003833         | F162124      | D5405-1    | Bushing          |                | ST162            | 13       |
| 003833         | S090094      | D5405-1    | Bushing          | S084970        | ST162            | 7        |
| 003833         | S080368      | NAS6604D16 | Bolt             | S007045        | ST552            | 20       |

*Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.*

*Plex 7/9/18 11:41 AM dart.quirion.sonia*



# Picklist Print

Monday, July 04, 2016 7:50:25 AM

Page 2

Work Order ID: 148493

\*148493\*

Parent Item: D5320-043

\*D5320-043\*

Parent Item Name: D-Ring Assembly

Start Date: 7/8/2016

Required Date: 7/15/2016

Start Qty: 56.00

Required Qty: 56.00

NAS6604D16

Purchased

No

Each

27.0000

56

\*NAS6604D16\*

Bolt

\*\*

50X 1135297

## Location

## Loc Qty

## Loc Code

ST550

7

m134762

7

st552

20

m134955

20

NAS 1149D04635

M 135056

56

FF AUG 17 2016

NOT pulled  
not in system

Alan  
16-08-17.

AUG 15 2016

AUG 15 2016

Monday, July 04, 2016 7:50:25 AM

Shop Packet Print

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